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D3560-044
Job Sheet 190341



Part No: D3560-044

Job Qty: 1 pcs

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 2/14/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP Rev B ECN 987 07.10.09 EC verified by DD IPP Rev:C ECN1048 07-12-18 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Large Fab - Welded Assy-1	1 pcs	2/14/19		0.00	0.77	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
150	QC 5	1 pcs	2/14/19		0.00	0.00	QC 5 - 10		DAS 24 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 9 - 10		
							QC 9 - 18		

					QC 9 - 24	
					QC 9 - 43	
					QC 9 - 50	
					QC 9 - 9	
170	Handfinish - 1-1 Chemical-B4B	1 pcs	2/14/19	0.00 0.14	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	DR 19/2/7
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
180	QC 7	1 pcs	2/14/19	0.00 0.00	QC 7 - 10	
					QC 7 - 13	
					QC 7 - 14	
					QC 7 - 15	
					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	DAS
					QC 7 - 36	36
					QC 7 - 37	9-80
					QC 7 - 41	
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 6	
					QC 7 - 60	

190 Small Fab - 2 - B4B	1 pcs	2/14/19	0.00 0.03	QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
200 QC 5	1 pcs	2/14/19	0.00 0.00	Small Fab - 4 - B4B	DAS
				Small Fab - 5 - B4B	36
				Small Fab - 6 - B4B	9-88
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
210 Packaging 3-1 - Stock - B4B	1 pcs	2/14/19	0.00 0.00	QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	68-6
				QC 5 - 30	06
				Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	SLA
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
220 QC 21 - SA	1	2/14/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	DAG
				QC 21 - SA - 53	21

Part Op 140 - (Weld per dwg A/R Aluminum rod Batch: _____) 1-Weld assembly as per dwg D3560
 Descriptions: 150 - (QC5- Inspect part completeness to step on W/O) 13872
 160 - (QC9- Inspect visual per QSI004- Fusion Welds)
 170 - (Chemical Conversion Coat per QSI005 4.1)
 180 - (QC7-Inspect Chemical Conversion Coat)
 190 - (Small Fab) 1-Press bushing in D3560 arm per dwg D3562
 200 - (QC5- Inspect part completeness to step on W/O)
 210 - (Identify as per dwg & Stock Location: _____) *** STOCK IN STEP CELL***
 220 - (QC21- Final Inspection - Work Order Release)

FEB 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3560-4	Arm	1 pcs (1 ea)	140-Large Fab - Welded Assy-1	5146895
D3592-1	Plate	1 pcs (1 ea)	140-Large Fab - Welded Assy-1	5021150
D2808	Spacer	1 pcs (1 ea)	190-Small Fab - 2 - B4B	5097174

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Large Fab - Welded Assy-1	D3560-4	1	1	0
	D3592-1	1	15	0
190-Small Fab - 2 - B4B	D2808	1	12	0

Part Specifications

Specifications could not be found.

Plex 2/7/19 11:01 AM Dart.Macdonald.Dara

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Container No: S151800



Part: D3560 -- 044

Job No: 190341

Serial No/Batch: S151800

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/07/19